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FALCON ID # 42624

Telecommunication / Manager

Residential Country : India Nationality : India
Resume Title : Sr. Manager-Welding (Hod) Notice Period : 1 Days

EDUCATION

Qualification	Institute / College /university	Year	Country
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CAREER SUMMARY

Position	Employer	Country	From Month/ Year	To Month/ Year
Sr. Manager- Welding (Hod)	Reputed Company	India	11/2014	/
Manager (Welding & Quality)	Cameron India (Oil & Gas ? Us Mnc)	India	01/2013	11/2014
Spd Division (Nuclear)	Dy. Manager (Nuclear - Welding)	India	01/2012	01/2013
E-2 (Senior Welding Engineer)	L&t-Mhi Boilers Pvt. Ltd. Hazira (Surat)	India	01/2010	11/2011
Asst. Engineer (Welding)	Bharati Shipyard Ltd.	India	07/2006	12/2009

ADDITIONAL CERTIFICATE AND TECHNICAL QUALIFICATION

Name Of The Course	Course Date	Valid Upto	Name Of Organisation
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Current Salary
(Monthly In Usd): Not Mention

Expected Salary
(Monthly In Usd): Not Mention

Additional Skills :

EMPLOYMENT DETAILS

Nov'2014 – till date
WOM India (Oil & Gas – US MNC)

Sr. Manager-Welding (HOD)

Key Responsibilities:

- ? Reviewing and approving the welding procedures (WPS/PQR) and work instructions as per ASME Sec. IX, WOM requirement as well as customer requirement.
 - ? Monitoring overall welding activities in the shop.
 - ? Preparing & reviewing of final documentation work for internal & external Audit.
 - ? To take approval from management for purchase of welding consumables and shop facilities.
 - ? Provide training to Engineers, supervisors, inspectors, operators and welders on welding technology.
 - ? To plan new jobs and critical weld joints as per the process feasibility.
 - ? To resolve welding and metallurgical related issues with management.
 - ? Annual rating of all welding staff as per the performance.
 - ? To address issues timely related to welding staff/welders/operators & shop with management.
 - ? Reviewing & monitoring welder's qualification & their continuity as per ASME Section-IX.
 - ? Working & Well familiar with all ASME, API & ASTM standards.
 - ? Consumable qualification as per ASME Sec. II-C & Customer requirement.
 - ? Develop sufficient welding technique and method for continuous improvement.
 - ? Involving in the Verification and validation of the calibration certification of welding machine / equipment as per requirements & Verification of dimensions, fit-ups and weld preparations in compliance with the applicable engineering & WOM standards.
- ? Conducting training sessions for the vendor's technicians/operators periodically to generate awareness about proper operational techniques and upgrade their skills for improved their performance.

PREVIOUS EXPERIENCES:

Jan'2013 – Nov. 2014
Cameron India (Oil & Gas – US MNC)

Manager (Welding & Quality)

Key Responsibilities:

- ? Making WPS & PQR for Vendors according to ASME Section-IX, Cameron Specification.
- ? Welder's Qualification as per ASME Section-IX
- ? Working & Well familiar with ASME Sec IX, ASME Sec VIII, IBR, API 6A, ASTM, NACE & KTA(Nuclear)
- ? Consumable qualification as per ASME Sec. II-C & Cameron requirement.
- ? Developing Inconel Cladding in India as per the requirement of API 6A, NACE & Cameron Specification.
- ? Developing Vendors in India for Cladding & SS, Duplex SS & Super Duplex SS welding.
- ? Taking Suppliers audit for Welding & QMS.
- ? Reviewing the vendor's documents Like WPS/PQR, Material Testing Report, and H.T Charts & NC Reports.
- ? Develop sufficient welding technique and method for continuous improvement.
- ? Involving in the Verification and validation of the calibration certification of welding machine / equipment as per requirements & Verification of dimensions, fit-ups and weld preparations in compliance with the applicable engineering & Cameron standards.
- ? Conducting training sessions for the vendor's technicians/operators periodically to generate

awareness about proper operational techniques and upgrade their skills for improved their performance.

? Designating the particular NDT methods, techniques, procedures and WPS as per code to the vendors.

Jan'2012 – Jan 2013
SPD Division (Nuclear)

Dy. Manager (Nuclear - Welding)

Walchandnagar Industries Ltd. Walchandnagar (Pune)

Key Responsibilities:

- ? Making WPS & PQR according to ASME Section-IX & KTA standard (Nuclear).
- ? Welder's Qualification as per ASME Section-IX & KTA.
- ? Consumable qualification as per ASME Sec. II-C & Client requirement.
- ? Coordinating with customer – (BARC, Mumbai) regarding clearances & technical discussions.
- ? Welder Qualification for ECDS Heat Exchanger(Nuclear-BARC)
- ? Taking trial & developing the welders on Incoloy material for tube to tube for ECDS heat exchanger.
- ? Doing assessment of fresh welders.
- ? Taking test for consumable qualification(fillet test, hot crack test etc)
- ? Developing training centre for new welders.
- ? Taking initiative for automation of Shell to nozzle welding(Calandaria – NPCIL)
- ? Developed narrow-groove SAW welding for higher thickness job(85mm)
- ? Developed tandem wire SAW welding for higher thickness job(90mm)
- ? Taking trail for automatic welding for header to tube & in nuclear welding.

Jan'2010 – Nov2011

E-2 (Senior Welding Engineer)

L&T-MHI Boilers Pvt. Ltd. Hazira (Surat)

Key Responsibilities:

- ? Making WPS & PQR according to ASME Section-IX.
- ? Welder's Qualification as per ASME Section-IX & IBR (Indian Boiler Regulations)
- ? Qualified approx. 150 nos. of Welders for 430 positions as per ASME & IBR.
- ? Assessment of fresh welders & give inputs for continuous improvement for their skills.
- ? Making Shop Weld Plan or Weld Map as per drawing for job.
- ? Develop & maintain Welder Master List & Welder Continuity Record.
- ? Preparing weekly repair & spot check analysis & share with welders, supervisors & shop Incharge.
- ? Weld consumable estimation & monitoring.
- ? Developed P91 Material welding and performed PQR for T-91 & P91
- ? Maintaining & reviewing the continuity records of Qualified Welders.
- ? Inspection of incoming Welds Consumables & materials according to ASME Sec-II Part-C & Sec-II Part-A.
- ? Training to Engineers/Shop Supervisors & welders regarding welding & Welding Procedures.
- ? Welding troubleshooting.
- ? Develop sufficient welding technique and method for continuous improvement.
- ? Continuous monitoring of in-process & final production activities regarding Welding quality.
- ? Interpretation & reviewing of RT film.

Additional Information :

July'06 – Dec '09(3.6 years)
Bharati Shipyard Ltd. Mumbai

Asst. Engineer (Welding)

It is basically a BVQI certified ISO 9001:2000 ship building organization. Manufacturers of Commercial vessels like Tug cum Supply Vessels, Platform Supply Vessels and Anchor Handling

Vessels etc.

Project Handled:

Tug cum Supply Vessels- Reliance Industries Ltd.
Multipurpose Supply Vessel- Bourbon Offshore France.
Platform Supply Vessel - UP Offshore Argentina.

Key Responsibilities:

- ? Preparation and Qualification of Welding Procedures.
- ? Welder's Qualification as per classification societies.
- ? Maintaining & Updating WPS/PQR.
- ? All stages inspection including structural fabrication, dimensional as well as visual Inspection of fabricated equipments and piping.
- ? Preparing & Submission of QC procedures for Client approval.
- ? Continuous monitoring of in-process & final production activities regarding Welding quality.
- ? Weld visual inspection and Final dimensional Inspection.
- ? Interpretation & RT film review
- ? Working knowledge of TIG, MIG/MAG, FCAW, SMAW & SAW welding process on job.
- ? Imparting Training for the Workers, Technicians and Supervisors in the field of Welding.
- ? To ensure that, the job is done as per the approved drawings and quality norms set by the Classification societies like IRS, BV and LRA.
- ? Checking of Welding Consumable Acc. to AWS /ASME SEC.2C as per job requirement.

ACADEMIA

B. E. in Mechanical Engineering 2006 (Spl. in Welding Technology) (Deemed University - Established by Government of India)	SLIET, Longowal	Scored 63%
Diploma in Mechanical Engineering 2003	SLIET, Longowal	Scored 62%
Certificate Course in Mechanical Engineering 2001 (Equivalent to 12th STD)	SLIET, Longowal	Scored 66%
Matriculation (10th STD) 1998	P.S.E.B.Mohali	Scored 71%

ADDITIONAL QUALIFICATION

- ? CSWIP 3.1 (Certificate No: 108111)
- ? Certified Welding Inspector (CWI-AWS) course from Welding Research Institute, B.H.E.L
- ? ASNT Level-III in RT & MPT (ID: 224813)
- ? NDT Level-II in RT, UT, PT & MPT
- ? Qualified QMS Lead Auditor, ISO 9001:2008 Course from LRQA, Mumbai
- ? Did training at Singapore for Overlay/Hard facing on various types of materials
- ? Diploma in Naval Architect & Shipbuilding Engineering From ISBT-GOA